

**Texas State Board of Plumbing Examiners**  
**Journeyman Plumber**  
**Examination Review Course**

The following Examination Review Course is designed to assist a registered Plumber's Apprentice or Tradesman Plumber-Limited Licensee in preparing for the Journeyman Plumber examination.

**When Should Examination Preparation Begin?**

An individual who wishes to become licensed as a Journeyman Plumber Licensee should begin preparing for the required examination when the individual registers with the Texas State Board of Plumbing Examiners (Board) as a Plumber's Apprentice and begins his or her first day of the required 8,000 hours of on-the-job training under the supervision of licensed plumbers. While training on the job, the Plumber's Apprentice or Tradesman Plumber-Limited Licensee ("Tradesman") should gain knowledge of the proper preparation and assembly of plumbing materials, as well as how the entire plumbing system for a two story dwelling and commercial building should be installed. This knowledge is gained from the licensed plumbers who work with, train and supervise the Plumber's Apprentice or Tradesman and should always comply with the recommendations of the manufacturers of the plumbing materials, the requirements of the adopted plumbing code and local ordinances.

In addition to the knowledge gained from his or her 8,000 hours of on-the-job training under licensed plumbers, the Plumber's Apprentice or Tradesman should begin studying the Plumbing License Law, rules of the Texas State Board of Plumbing Examiners and either:

- **2018 International Plumbing Code and 2018 International Fuel Gas Code**, English and Spanish editions available by calling 800-786-4452 or website address is [www.iccsafe.org/](http://www.iccsafe.org/)
- OR the
- **2018 Uniform Plumbing Code**, available by calling 800-854-2766 or website address is <http://iapmostore.org/>

The examination is not specific to any one of the plumbing codes named above. In other words, the individual needs to study only one of the above named codes and not both.

**What to Expect From the Examination**

The applicant for a Journeyman Plumber License (the "applicant") will be tested on his or her knowledge and understanding of the proper installation of commercial and residential plumbing systems. The examination relates to work performed and decisions made on the job by a Journeyman Plumber. The examination consists of:

- ninety (90) written multiple choice questions;
- "hands-on" shop work, including measuring, cutting, assembly and fitting of commonly used plumbing pipe and fittings (solvent cemented PVC, soldered copper, brazed copper, threaded steel, and compression band type cast iron); identifying proper and improper installation of water heaters; and
- design of a two story sanitary drainage and vent system of up to 10 common plumbing fixtures and the installation of the designed system into a scaled down model of a two story building, using miniature pipe and fittings.

- **Note:** If you are a current Tradesman – Plumber Limited licensee at the time of examination, you have already been tested on and demonstrated competency of the “hands-on” shop work and the design and installation of a sanitary drainage and vent system. As a result, the examination of an applicant who is a current Tradesman Plumber will be limited to a written examination and will not include the practical components of the “hands-on” shop work or the two story sanitary drainage and vent system as described above. However, we recommend that you continue to review all topics contained in the study materials as many of the concepts concerning design, installation and material preparation are tested in the written examination.

## **How to Study the Plumbing Codes**

The examination contains questions pertaining to plumbing of one and two family dwellings, as well as commercial installations.

In some instances, a plumbing code may refer to a manufacturer’s recommendations on a particular subject. For the purposes of the examination, the applicant needs to be familiar with the manufacturer recommendations for the installation of solvent cemented P.V.C. joints, steel pipe threaded/screwed joints, soldered and brazed copper joints and compression band type cast iron joints. These manufacturer recommendations are found in the form of the manufacturer instructions for the assembly of the particular product. For example, the label on most cans of P.V.C. primer and solvent cement have instructions for the proper preparation of the pipe and application of the primer and solvent cement. Manufacturer recommendations are also found on the labels of most pipe joint compounds for threaded/screwed joints and soldering fluxes for copper soldered joints. Manufacturer recommendations for compression band type cast iron joints are supplied with the bands or from the supplier or manufacturer.

The plumbing codes are separated into chapters according to subjects. Some subjects are covered in more than one chapter, depending on which code is chosen to study. For example, installation of methods for plumbing materials are generally covered in the General Regulations chapter, but more specific methods for installing solvent cemented P.V.C. water pipe, may be found in the chapter on Water Supply and Distribution.

When preparing for the examination, the applicant should pay particular attention to the following chapters and subject matter listed under each chapter:

### **Chapter on Definitions**

Studying a plumbing code should begin with learning and understanding the proper plumbing terms and their meanings found in the chapter on definitions. When the proper terms and their meanings are known and understood, the applicant will find the other chapters in the plumbing code much easier to understand. The plumbing codes use only correct plumbing terms and do not contain any slang terms. Since the examination is based on the plumbing codes, only correct terms are used in the examination.

### A Sample Question from the Journeyman Plumber Examination:

That part of the drainage system which extends from the end of the building drain and conveys its discharge to a public sewer, private sewer, individual sewage - disposal system or other point of disposal is a:

- A. waste pipe

- B. soil stack
- C. building sewer
- D. branch

### **Chapter on General Regulations or General Requirements**

The chapter on general regulations or general requirements, generally addresses the requirements for the installation of plumbing. Some of the subjects in this chapter may be more specifically addressed in the other chapters of the code. Some of the subjects covered in this chapter include:

- types of materials and fixtures which may and may not be used;
- installation methods which may and may not be used;
- protection of piping from corrosion, stress, freezing and physical damage;
- proper bedding, support and protection of pipe installed in trenches and tunnels;
- limitations on cutting, notching and boring of the building structure;
- required types and methods of testing and inspection of the plumbing system.

#### A Sample Question from the Journeyman Plumber Examination:

All piping passing under or, through walls shall be:

- A. protected from breakage
- B. bent 90° degrees
- C. welded joints
- D. accessible

### **Chapter on Plumbing Fixtures**

The chapter in the codes on plumbing fixtures addresses the approved types and sizes of fixtures, faucets and fixture fittings and their installation. Some of the subjects covered in this chapter are:

- water closets, bidets, lavatories, bathtubs, showers, sinks, automatic clothes washers, dish washers, food grinders;
- fixture fittings and accessories, such as p-traps, tailpieces, slip joint connections, flush valves and overflows in water closet tanks.

#### A Sample Question from the Journeyman Plumber Examination:

Water closets or bidets shall not be set closer than \_\_\_\_\_ from its center to any sidewall or partition.

- A. 10 inches
- B. 12 inches
- C. 15 inches
- D. 18 inches

### **Chapter on Water Heaters**

The chapter on water heaters addresses the installation of water heaters, including the required connections, valves and safety devices. The chapter in the codes on fuel gas, also addresses many requirements for water heater installation and venting. Some of the subjects addressed in the chapter on Water Heaters are:

- approved locations of water heaters
- supply valves
- pressure and temperature relief valves and drains

- drain pans

During the examination, the applicant will view several water heater installations. Each water heater installation will be numbered. Each water heater will have the manufacturer's warning and statistical labels affixed to the water heater. Each water heater installation will contain some code violations, which must be identified by the applicant.

A Sample Question from the Journeyman Plumber Examination:

The water supply piping to water heater #2:

- A. must have a shutoff valve on both sides where the flex connectors join the pipe.
- B. must have a shutoff valve on the cold water supply.
- C. must have a shutoff valve on the hot water side only.
- D. would be code approved as installed.

**Chapter on Water Supply and Distribution**

The chapter on water supply and distribution address materials and installation of hot and cold water supply and distribution systems. Some of the subjects covered in this chapter are:

- cross-connection contamination prevention, including vacuum breakers and air gaps;
- approved materials for water supply piping
- required methods for installation of water piping, including threaded, solvent cement and solder joints

A Sample Question from the Journeyman Plumber Examination:

Type "M" copper tubing wall thickness is:

- A. heavier than type "L"
- B. heavier than type "K"
- C. lighter than type "L"
- D. lighter than type "DWV"

**Chapter on Sanitary Drainage**

The chapter on sanitary drainage addresses the materials and installation of sanitary drainage piping systems. Some of the subjects covered in this chapter are:

- approved and prohibited materials for sanitary drain piping;
- required methods for installation of drainage piping, including solvent cement joints;
- required distance between building drain and water service
- required locations of cleanouts
- testing of sanitary drainage piping

A Sample Question from the Journeyman Plumber Examination:

Which one of these fixtures has the highest fixture unit rating?

- A. bathtub
- B. water closet
- C. lavatory
- D. kitchen sink

## **Chapter on Vents**

The chapter on vents addresses the materials and installation of vent systems, which allow the sanitary drainage system to operate properly. Some of the subjects covered in this chapter are:

- the purpose of properly installed vent systems
- the different vent types and components which create a complete vent system
- vent terminals
- grading of vents
- connection of vent piping to sanitary drainage piping
- wet venting on the same floor versus wet venting one floor above another

### A Sample Question from the Journeyman Plumber Examination:

The connection between a vent pipe and a vent stack or stack vent shall be at least \_\_\_\_ inches above the flood-level rim of the highest fixture served by the vent:

- A. 4
- B. 8
- C. 7
- D. 6

## **Chapter on Traps**

The chapter on traps addresses the materials and installation of traps in the sanitary drainage system. Some of the subjects covered in this chapter are:

- design of different types of traps
- fixture traps
- protection of trap seals
- prohibited traps

### A Sample Question from the Journeyman Plumber Examination:

Which one of the following characteristics is not a requirement of a properly installed trap?

- A. it is able to pass water freely
- B. it has mechanical or moving parts
- C. it is self-cleaning
- D. it has a seal not less than 2 inches and not more than 4 inches

## **Chapter on Fuel Gas or Fuel Piping**

The chapter on fuel gas or fuel piping addresses the pipes, valves, fittings and installation of those materials used for supplying fuel gas to water heaters and appliances. The subjects covered in this chapter that the Plumber's Apprentice should be knowledgeable of are:

- the different types of fuel gasses
- approved and prohibited materials for fuel gas piping
- testing of fuel gas systems

The applicant should also know, that in order to install liquefied petroleum (L.P.) gas, a separate license issued by the Texas Railroad Commission must first be obtained by anyone who installs L.P. gas piping.

### A Sample Question from the Journeyman Plumber Examination:

When supplying fuel gas to more than one building on any one premises, the system shall be equipped with:

- A. one globe valve at the meter.
- B. one shutoff valve outside each building.
- C. one pressure relief valve at each building.
- D. one fuel gas shutoff valve inside each building.

### **How to Study the Plumbing License Law and Board Rules**

The Plumbing License Law and Board Rules contain the regulations for persons who work in the plumbing industry to follow. The Plumber's Apprentice should be familiar with all of these regulations. However, for the purposes of preparing for the Journeyman Plumber examination, the Plumber's Apprentice should study the **Plumbing License Law, Sections** 1301.351, 1301.356, 1301.403, 1301.404, 1301.452, 1301.502, 1301.508, 1301.701, 1301.702 and the **Board Rules, Sections** 361.1, 365.1, 367.2, 367.4, 367.5 and 367.7.

The Plumbing License Law and Board Rules are available on the Texas State Board of Plumbing Examiners website at [www.tsbpe.state.tx.us](http://www.tsbpe.state.tx.us), or by calling the Board's office at 512-936-5200.

### A Sample Question from the Journeyman Plumber Examination:

A person may not install pipe used solely to transport gasses for medical purposes unless the person is:

- A. a licensed Master or Journeyman Plumber under the Plumbing License Law.
- B. licensed as a Master or Journeyman Plumber and holds a Medical Gas Piping Installation Endorsement under the Plumbing License Law.
- C. at least an apprentice registered with the Board.
- D. on a job where a licensed Master Plumber is working nearby.

### **How to Apply to Take the Journeyman Plumber Examination**

Once the Plumber's Apprentice or Tradesman Plumber-Limited Licensee has:

- met the minimum 8,000 hours of work experience; and
- has gained the knowledge of the proper preparation and assembly of plumbing materials as well as how the entire plumbing system for a two story dwelling and commercial building should be installed,

the Plumber's Apprentice may apply to take the Journeyman Plumber examination by submitting to the Board, completed:

- Journeyman Plumber examination application form;
- Employer Certification form (verifying work experience);
- the examination fee; and
- other documentation detailed on the examination application form.

All forms are available on the Texas State Board of Plumbing Examiners website at [www.tsbpe.state.tx.us](http://www.tsbpe.state.tx.us), or by calling the Board's office at 512-936-5200.